



Amcor Shares the Benefits of RF-SMART Data Collection with JD Edwards

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Agenda

- Amcor Overview
- JDE E1 8.10 Profile
- Business Scenario
- Project Overview
- Results Achieved
- Benefits of RF-SMART



Landsberg



Company Overview

- A global packaging leader: 35,000 co-workers, more than 300 sites, 43 countries
- 50 Distribution Centers across the globe
- Packaging solutions supplying a broad range of plastic (rigid & flexible), fiber, metal and glass packaging products
- Packaging Options for beverages, food (retail and wholesale), household, healthcare, personal, industrial, tobacco

“We believe in responsible packaging. We passionately and relentlessly apply art and science to enhance the products people use in everyday life – today and tomorrow.”



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Creating a new world of packaging



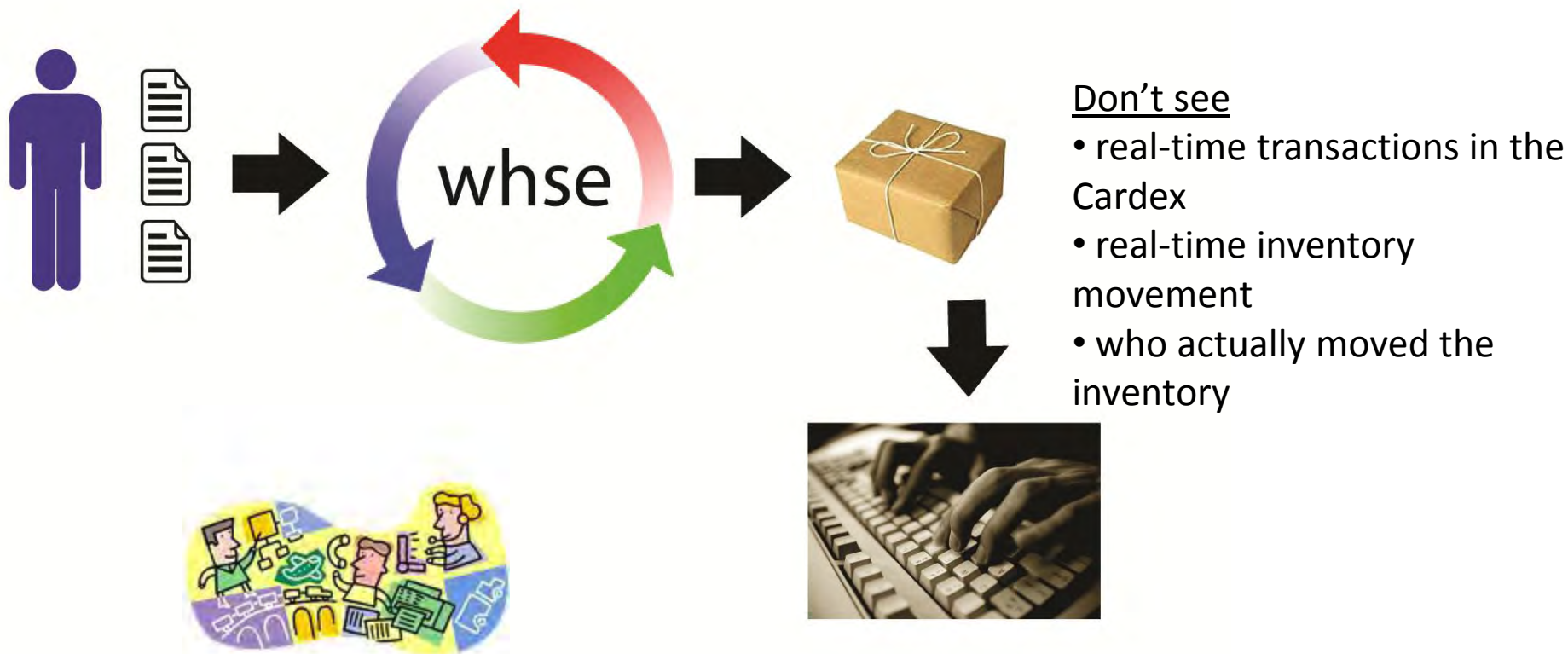
JDE E1 8.10 Profile

- Currently using Oracle's JDE E1 8.10, SP1, Tools Release 8.95
- On Unix / DB2 platform
- ~ 300 concurrent users?
- Utilizing 8.10 for over 6 years
- Will soon be evaluating upgrade plans
- RFSMART will assist them in the upgrade path to 9.0
- E1 Modules – Financials / Distribution & Adv. Whs.
- Other 3rd party products interfaced to Whse: Formscape, Bartender (RF sol'n to print bar code labels)



Business scenario

Prior Process – Receiving, Picking & Shipping



Don't see

- real-time transactions in the Cardex
- real-time inventory movement
- who actually moved the inventory

- Paper stacks go to office
- Data was manually entered/corrected
- Inventory visibility lacking until day-end
- No productivity reporting

Paper-based Challenges

- All material transactions recorded on paper (pick tickets, delivery tickets, receivers, stock locators in-n-out cards, etc.)
- Then manually re-entered into JDE at later date/time
- Data-entry by whse +/- or inside office personnel



Causing

- Lag time from action to recording
- Non-validated data entered into JDE
- “Lost or missing ” inventory
- Lack of real-time recording causing location errors or out-of-stock conditions
- Missed shipments to customers



Resulting in

- Internal inventory discrepancies
- “Lost” items
- Customer item shortages or late deliveries
- Wasted time by Whse coworkers
- Inaccurate audit trail (of who created the transaction in Cardex)
- Month-end inventory valuation inaccuracies





Project overview

RF Data Collection Expectations

- Increased Inventory visibility & accuracy
- Productivity & Efficiency savings
- Real-time inventory accuracy
- Better audit control

Gartner Group

- Data collection enhances the ROI on your ERP investment by 30% to 50%

META Group

- ADC eliminates “information float” and provides near 100% data accuracy



Results Achieved



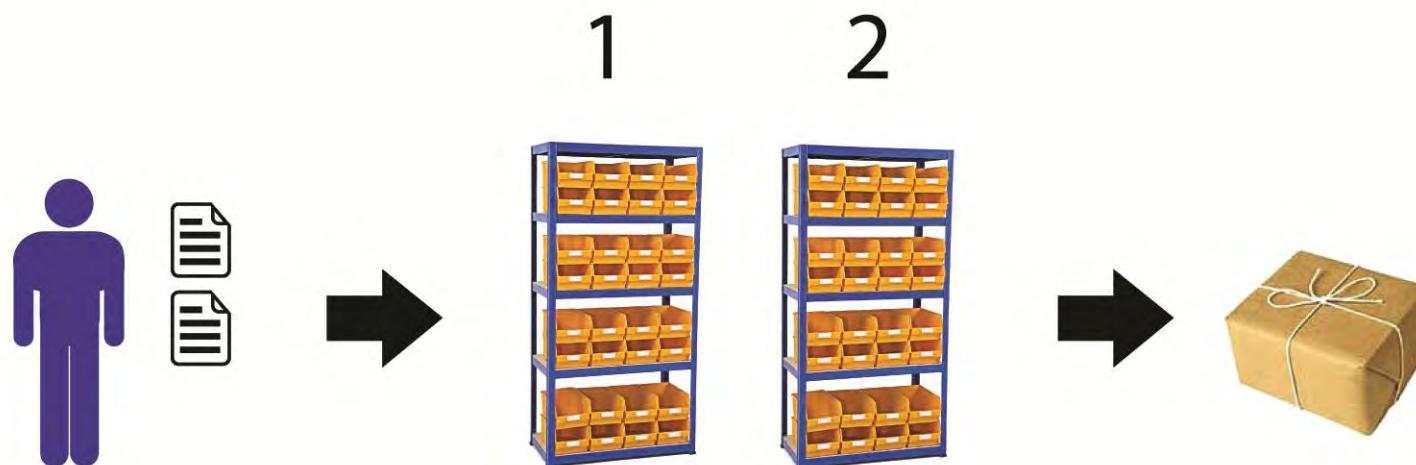
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- Real-time visibility into products, people & processes at every warehouse or distribution point
- Real-time authentication and update of transactions in JDE
- Significantly improved inventory accuracy
- Significantly improved order fulfillment
- Easy user learning / acceptance
- Significantly improved whse operations
- Bottom-line cost savings



Receiving, Picking & Shipping Processes – All Improved



whse

- All inventory movement recorded in real-time
- We know where everything is
- All whse transactions recorded via RF
- More paperless in the whse

Reduce Indirect Labor Cost

❖ *Estimated annual cost savings*

- ❖ – 15% reduction in labor and benefits costs...*BY*
 - ❖ - *10% cost saving in improved inventory accuracy*
-
- Eliminating manual recording and data entry of all material movements, WO completions and PO receipts
 - Replacing with live, on-the-floor processing via handheld units
 - Eliminating FTE for data entry
 - Increasing worker productivity with JDE functionality on handheld units for put-away, retrieval and lookup capability

Benefits of RF-SMART

- The implementation time with RF Smart was well within our allotted timeframe
- Knowledge of Amcor's business and what their needs were
- The expertise of the RF-SMART pre-sales engineer provided was instrumental in their decision
- Knowledge/expertise of JDE – very instrumental on who we chose as our partner
- Ability to show workflow process in RFS – demonstration on how to solve the business issue
- Replaced a manual tracking system



- ICS, The Company
- RF-SMART, The Product
- 100 employees
- 29 years as a JD Edwards partner
- 100% of customers surveyed received a payback within one year
- 500 RF-SMART customers
- Global business - customers in 30+ countries
- Customer Satisfaction consistently hovers at 100%
- 2010 was our best year ever!

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